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SOP Owner:	Rj Morris	Approval:	A. Sharpe

## SOP for Payment to CWI's for Non Graduate Welding Certifications

### 1. Purpose

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Payment to Certified Welding Inspector for Weld Testing / Certifications.

### 2. Scope

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For Employers and individuals seeking Welding Certifications who are neither Graduates of the Welding course or otherwise affiliated with the WTC Welding program

### 3. Prerequisites

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Cost: (Structural Welding Test \$250.00) ; (Pipe Test \$300.00) *Note \$100.00 of each welding test will be paid to WTC. The remaining amount will be paid to the CWI.*

Ex.- Structural Test \$250.00 - (\$100.00 WTC / \$150.00 - CWI)

Pipe Test \$300.00 - (\$100.00 WTC / \$200.00 - CWI)

Once payment has been made to Student Accounts, WTC will furnish typical Test material, Welding machine and Electrode required for Certification test

### 4. Responsibilities

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A copy of payment receipt will be made by CWI and attached to the CWI reimbursement form for approval by the Campus Director after which the form will be submitted to the payroll dept.

### 5. Procedure

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- 1) Test material will be fit-up and initialed CWI
- 2) Individual will perform the Welding Test in accordance with American Welding Society procedures
- 3) Specimen will be marked by CWI and coupons will be cut by Individual
- 4) Specimen will undergo DT to determine Weld quality / compliance

### 6. References

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AWS D1.1 Structural Code Book ; API 1104 Pipe Line and Related Facilities Code Book



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## ***7. Definitions***

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AWS – American Welding Society    CWI – Certified Welding Inspector  
DT – Destructive Testing